

# FST310 Electronic Flow Switch

### **APPLICATION**

Gas-liquid dual type is used for pneumatic and hydraulic systems, can be used for circulating water, cutting fluid and lubricating oil flow detection and pump idling protection.



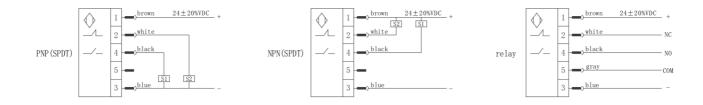
### **WORKING PRINCIPLE**

SenTec FST310 electronic flow switch based on the thermal principle, the sealed probe contains two resistors, one of which is not heated as the detection resistance and the other is not heated as the reference resistance. When the mecum flows, the heat on the heating resistance is taken away, the resistance value is changed, and the difference between the two resistors is used as the basis for judging the velocity. No moving parts, maintenance-free, easy to install, one type is suitable for a variety of pipe diameter requirements, switch volume continuously adjustable, very low pressure loss, compact structure, LED display flow trend and switch status.

#### **SPECIFICATION**

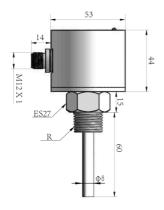
ITEMS	PARAMETER	ITEMS	PARAMETER
Set the range	1150cm/s(water), 3300cm/ s(oil), 202000cm/s(air)	Response time	1-13s, typical values 2s
Signal output	PNP, NPN, relay, Normally open+normally closed (SPDT)	Initialization time	8s
Power supply	24±20%VDC or 230V±15%VAC	Electric protection	Invert, short circuit, overload protection
Turn on the current	Max. 400mA(PNP or NPN), Max. 4A(Relay)	Protection grade	IP67
No-load current	Max. 80mA	Medium temperature	-20 ° C ~ 80 ° C
Flow indicator	LED row (6)	Environment temperature	-20 ° C ~ 80 ° C
Set way	Potentiometer setting	Storage temperature	-20 ° C ~ 100 ° C
Pressure range	100bar	Connection mode	M12 plug-in/direction attachment line
Temperature gradient	≤4 ° C/S	Material	Stainless steel
Weight	0.4KG		

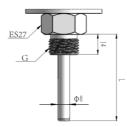
#### **WIRING DIAGRAM**

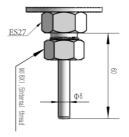


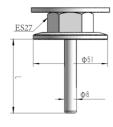


### **DIMENSIONS (mm)**





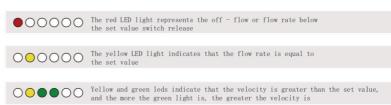




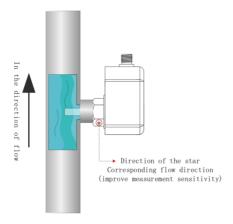
### **LED FUNCTIONS AND SETTING**



### LED functions and Settings

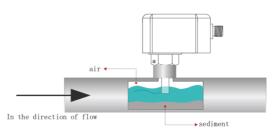


# **INSTALLATION**



When mounted vertically, it shall be mounted on a pipe segment flowing from bottom to top. When mounted horizontally,

the probe should avoid air and sediment.





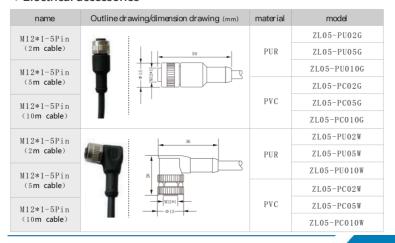
### **ORDER GUIDE**

FST310	Electroni	onic flow switch					
	CODE	Thread size					
	G12	Joint thre	Joint thread G1/2 external thread				
	G14	Joint thre	ad G1/4 e	xternal thr	ead		
	R12	Joint thre	ad RC1/2	external th	read		
	R14	Joint thre	Joint thread RC1/4 external thread				
	M18	Joint thread M18*1.5 internal thread. It is convenient to use with the installation accessories to rotate the installation direction on site.					
		CODE	Power supply				
		DC	24±20%VDC electricity				
		AC	230V±15%VAC electricity				
			CODE	DE Output			
			Р	PNP output			
			N	NPN output			
			С	Relay output			
				CODE	E Electric connection		
				М	M12*1 connector (standard zl05-pu02fg, see the attachment for details)		
				Z	Direction outgoing (standard with 2 meters of wire)		
					CODE Length of probe rod		
					-	Standard type G thread, with thread 30mm suitable for ≤DN32 Standard type R thread, 35mm thread is suitable for ≤DN32	
					50	mm (including 50 thread), suitable for ≥DN40	

<sup>\*</sup> factory standard with electrical accessories M12 connector type zl05-pu02fg

### **OPTIONAL ACCESSORIES**

### • Electrical accessories





<sup>\*</sup> select M18\*1.5 internal screw mounting method please note that installation accessories are selected,M18 screw does not support rod length variation

<sup>\*</sup> for electrical accessories and installation accessories, please refer to the attachment page on page -



### • Installation accessories

name	contour map	Size chart (mm)	model
${ m G1/4Welding}$ the base		A-A All of the chamfer 0.3  G1/4  +0.20  7.7.7	FA002-G14 (Material: 304 stainless steel)
G1/2Welding the base		A-A All of the chamfer 0.3  A All of the chamfer 0.3	FA002-G12 (Material: 304 stainless steel)
Rc1/4Welding the base		A-A All of the chamfer 0.3  Rel/4	FA002-R14 (Material: 304 stainless steel)
Rc1/2Welding the base		A-A All of the chamfer 0.3  Re1/2  +0.20  -7. 7.	FA002-R12 (Material: 304 stainless steel)
M18*1.5Welding the base		37 M18X1. 5 10 7 ES22 $\phi$ 8. 50	FA002-M18 (Material: 304 stainless steel)

# Optional accessory -adapter

name	contour map	Size chart (mm)	model
M18 * 1.5 internal thread To g1/4 male thread, Probe insertion depth 15mm		37 A-A 10 13.50 A	FA004-M18G14S (Material: 304 stainless steel)
		50 M18*1. 5	FA004-M18G14T (Material: brass)
M18 * 1.5 internal thread To g1/2 male thread		37 A-A 10 13.50 A	FA004-M18G12S (Material: 304 stainless steel)
		° № G1/2 A	FA004-M18G12T (Material: brass)



### • Optional accessory -tee

name	contour map	Size chart (mm)	model
MI8 * 1.5 internal thread Equipped with GI/4 tee		B-B B B B B B B B B B B B B B B B B B B	FA003-M18G14 (Material: 304 stainless steel)
MI8 * 1.5 internal thread With G3/8 tee		A-A  A-A  A-A  A-A  A  A  A  A  A  A  A	FA003-M18G38 (Material: 304 stainless steel)
MI8 * 1.5 internal thread Equipped with G1/2 tee		A-A  M18X1. 5  M18X1. 5  M18X1. 5  A  A  A  A  A  A  A  A  A  A  A  A  A	FA003-M18G12 (Material: 304 stainless steel)
M18 * 1.5 internal thread With G3/4 tee		A-A  M18X1.5  0.5  82  0.5  83  A  A  A	FA003-M18G34 (Material: 304 stainless steel)

# • Optional accessory -tee

name	contour map	Size chart (mm)	model
Type G1/4 small flow tee		60 50 15 16 16 16 16 16 16 17 18 18 19 10 11 11 11 11 11 11 11 11 11	FA010-04G14 (material: PP)
Type G1/4 straight hole tee		60 50 15 15 16 6 16 6 16 6 17 16 6 17 16 6 17 16	FA010-06G14 (material: PP)



