## MPES AutoZero Melt Pressure Sensor

## FEATURES

- Several amplified signal output are optional
- Remotely autozero
- Good stability and antiinterference ability
- Internal $80 \%$ self-calibration



## OVERVIEW

MPES series adopt imported stainless steel materials, core elements and digital mode circuit design. Realizing sensor linear compensation through digital program. Remote autozero via shorting two pins together. Comply with SIL2, CE safety performance standards. High precision, high stability, low temperature drift and other performance characteristics.
MPES series is suitable for high-precision extrusion polymerization process control for sheets, composites, films, pipes, chemical raw materials, etc.

## SPECIFICATION

| Pressure Range | 0~35bar;0~2000bar |  | 0~100bar;0~2000bar |
| :---: | :---: | :---: | :---: |
| Accuracy | $\pm 0.5 \%$, $\pm 0.25 \%$ |  |  |
| Over load Pressure | 1.5FSO |  |  |
| Bridge Resistance | 350@Wheatstone bridge |  |  |
| Power | $12 \sim 36 \mathrm{Vdc}$ (Standard24Vdc) |  | 10 Vdc |
| Output Signal | 4 ~ 20 mA | $0 \sim 10 \mathrm{Vdc} 0 \sim 5 \mathrm{Vdc}$ | $3.33 \mathrm{mV} / \mathrm{V}$ |
| Load Resistance ( $\Omega$ ) | < (U-12) /0.02 | > 10K |  |
| Calibration | 80\%FSO |  |  |
| Process Connection | M14×1.5, 1/2-20UNF, M18×1.5 |  |  |
| Insulation Resistance (50Vdc) | $1000 \mathrm{M} \Omega$ |  |  |
| Diaphragm Material | 17-4PH, inconel718, C276 |  |  |
| Diaphragm max temp | $400 C^{\circ}$ |  |  |
| Film Material | TiAlN |  |  |
| E-connection | 6-pin connector(Standard),8-pin connector |  |  |
| Electrical Environment temp | $-20 \mathrm{C}^{\circ} \sim 85 \mathrm{C}^{\circ}$ |  |  |
| Thermocouple | J Type,E Type,K Type,pt100 |  |  |
| Protection degree | IP65 |  |  |
| Installation torque | < 30Nm |  |  |
| Filling Material | Mercury filling |  |  |

## OUTLINE DIMENSION



## ELECTRICAL CONNECTION

After the pressure sensor has been installed on the pipeline, the electrical connection must be made in accordance with the connection method shown in the wiring diagram below.

The MPES pressure sensor is equipped with an integrated amplifier circuit. The calibration process must be carried out when the pipeline is heated and the pressure is zero. The zero point is adjusted by activating the autozero function, which is started via shorting two pins together. Start by connecting (see wiring), mV signal does not have this function temporarily, it can be reset to zero through the back-end instrument. Then $80 \%$ of the output signal is detected (see wiring diagram), and the pressure sensor will provide a standard $80 \%$ measured value signal.
$3.33 \mathrm{mV} / \mathrm{N}$ Output (4-wire)


4‥20mA Output (2-wire)


6-pin connector / PT02A-10-6P


6-pin connector / PT02A-10-6P


| PIN | Function | Wire Color |
| :---: | :---: | :---: |
| A | Power + | Red |
| B | Power - | Black |
| C | White |  |
| D | Shorting D\&F to rezero + | Green |
| E | $80 \%+$ | Blue |
| F | Shorting D\&F to rezero $-/ 80 \%-$ | Orange |

$0 \cdots 5 \mathrm{~V} / 0 \ldots 10 \mathrm{~V}$ (4-wire)


6-pin connector / PT02A-10-6P.


| PIN | Function | Wire Color |
| :---: | :---: | :---: |
| A | Signal + | Red |
| B | Signal - | Black |
| C | Power + | White |
| D | Power $-/ 80 \%-$ <br> /Shorting D\&F to rezero - | Green |
| E | 80\% + | Blue |
| F | Shorting D\&F to rezero + | Orange |

* B and D pins are connected internally
* $B$ and $D$ pins are connected internally

It must be a shielded cable, each core wire is about 0.3 mm 2 , the heat-resistant temperature is not less than $105^{\circ} \mathrm{C}$, each core wire connection terminal should be insulated and protected by heat shrinkable tube, the shielding wire should be connected with the plug-in metal, and the cable should be specially welded carefully, otherwise it may cause signal transmission errors or damage the product. It is recommended to use a dedicated cable that has been soldered by SenTec. For extra wires in the cable, each wire needs to be individually wrapped with insulating tape.


ORDER CODE

| MPES |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | Range

## SPARE PARTS



